



### IMPORTANT NOTES ON FITTING YOUR SUPRA TWIN TURBO ADAPTOR

Turbosmart recommends that your Blow Off Valve (BOV) and Adaptor kit is fitted by an appropriately qualified technician.

### ADAPTOR KIT CONTENTS

Please check that the following items have been supplied in your Supra Twin Turbo Adaptor Kit.

Quantity	Description	Use
1	Supra TT adaptor pipe	Joining pipe from the intercooler to the throttle body
2	90mm constant tension hose clamps	Secures the adaptor pipe to the throttle body
1	70mm constant tension hose clamps	Secures the adaptor pipe to the intercooler pipe
1	75mm ID Silicon hose coupler	To connect the adaptor pipe to the throttle body
1	Pre-assembled Silicon hose assembly	Connects the vacuum/boost source to the Turbosmart BOV
1	5mm spring clamp	Secures the 5mm Silicon hose to the Turbosmart BOV
1	6mm spring clamp	Secures the 6mm Silicon hose to the factory vacuum/boost source
2	19mm blanking plug	To block off the factory boost pipe and return pipe
1	250mm long cable tie	To support the radiator hose by securing it to the BOV
2	150mm long cable tie	To support the vacuum/boost hose by securing it to radiator hose

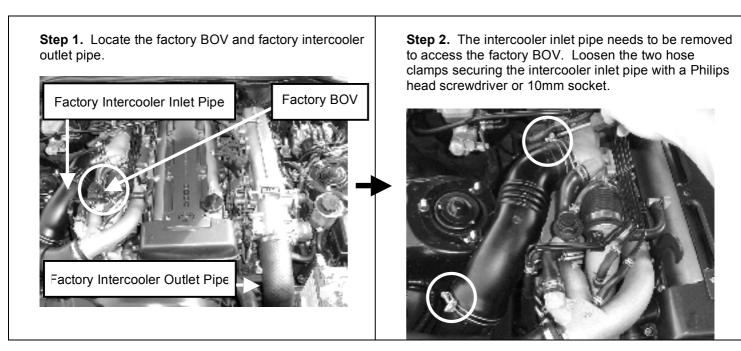
Note: The Supra TT pipework adaptor kit readily accepts the following Turbosmart BOVs:

Blow Off Valve Name	Part No.
Blow-off Valve - Vee Port	FG-BOV-002VP
Blow-off Valve - Supersonic	FG-BOV-003SS
Blow-off Valve - Megasonic	FG-BOV-003MS

To install a Dual Port or Plumb Back BOV, fabrication will be required to connect the plumb-back fitting to the intake.

### FITTING YOUR SUPRA TWIN TURBO BOV ADAPTOR

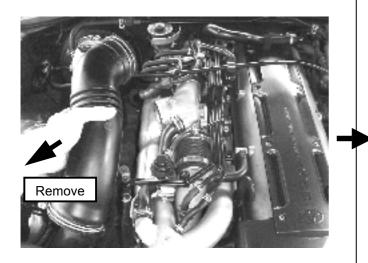
*Note:* Please thoroughly read and understand both these instructions and the fitting instructions supplied with your BOV before commencing this installation.



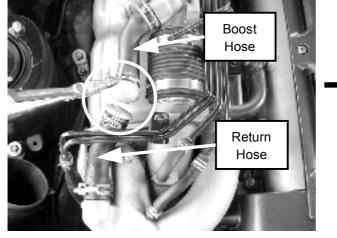




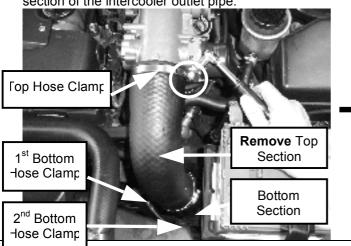
**Step 3.** Remove intercooler inlet pipe.



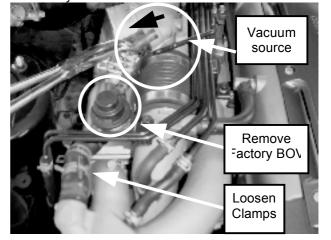
**Step 5.** Using two of the supplied 19mm blanking plugs, blank off the factory boost and return hose. Secure the blanking plugs with the factory hose clamps.



**Step 7.** The intercooler outlet pipe is made of two sections. You need to remove both sections. First loosen the top hose clamp and the 1<sup>st</sup> bottom hose clamp with a 10mm socket. Then remove the top section of the intercooler outlet pipe.



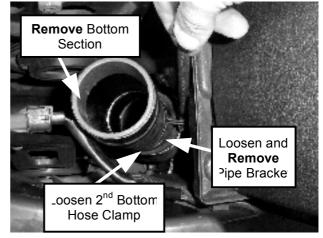
**Step 4.** Disconnect the factory vacuum/boost line from the vacuum source. Loosen the clamps then remove the factory BOV.



**Step 6.** Reconnect the intercooler inlet pipe and secure it with the factory hose clamp using a Philips screw driver or 10mm socket.



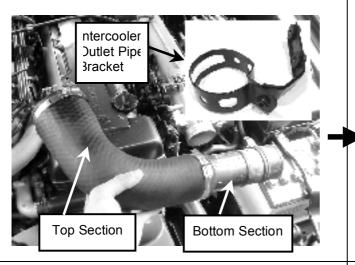
**Step 8.** The bottom section is secured by a large pipe bracket. First remove the pipe bracket from the car. Then loosen the  $2^{nd}$  bottom hose clamp using a 10mm socket and remove the bottom section.



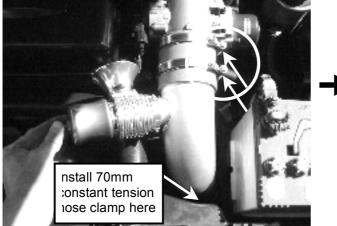


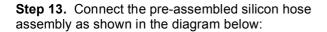


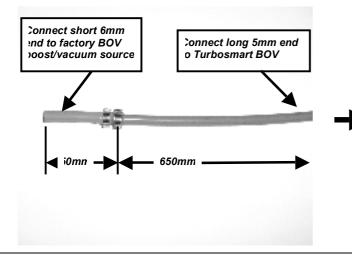
**Step 9.** You should have removed the following from your Supra: (1) top section of intercooler outlet pipe, (2) bottom section of intercooler outlet pipe and (3) intercooler outlet pipe bracket.



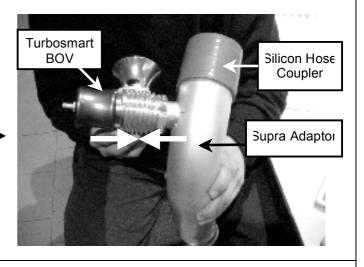
**Step 11.** Fit the adaptor between the intercooler and the throttle body. Using the two 90mm hose clamps supplied, secure the Silicon hose coupler onto the Soarer adaptor and the throttle body.



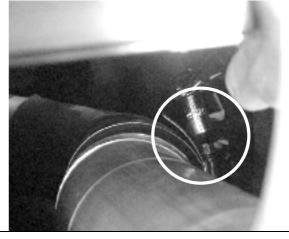




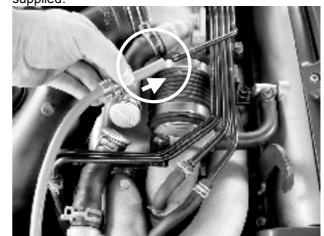
**Step 10.** Fit the Silicon hose coupler over the Supra Adaptor. Install your Turbosmart BOV onto the adaptor by following the instructions included with the BOV.



**Step 12.** Use the 70mm constant tension hose clamp supplied to secure the intercooler pipe to the other end of the adaptor pipe. Tighten the hose clamp with a 7mm socket or screwdriver.



**Step 14.** Install the 6mm end of the Silicon hose assembly supplied onto the factory BOV boost/vacuum source and secure with the 6mm spring clamp supplied.

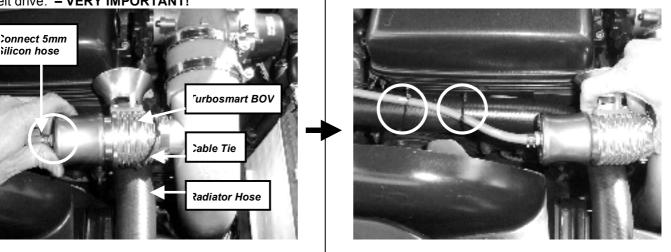




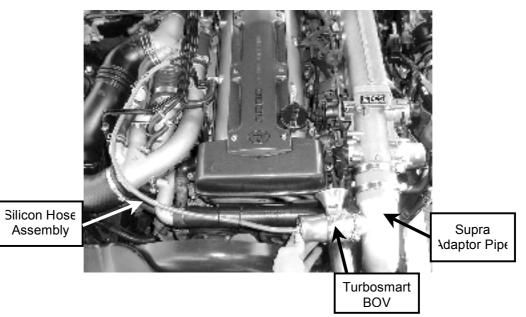


**Step 15.** Connect the 5mm end of the Silicon hose assembly onto the BOV and secure it with the 5mm spring clamp supplied. Secure the radiator hose to the BOV using the 250mm long cable tie supplied. This will prevent the radiator hose from touching the engine belt drive. – VERY IMPORTANT!

**Step 16.** Secure the 5mm Silicon vacuum hose to the radiator hose Using the two 150mm long cable ties supplied. This will prevent the Silicon hose from coming into contact with the radiator fan. – VERY IMPORTANT!



Step 17. Your installation is complete and should look the same as the picture below.



### TROUBLE SHOOTING

The following points should be checked if you find that your engine is dipping below normal idle, stalling or if the BOV is functioning poorly. Please note the following checks will cure 99% of problems experienced with fitting your BOV.

- Check that the O-ring on the base of the BOV is fitted correctly and is in good condition.
- Ensure that the grub screws and lock-nuts are tightened on the BOV adaptor pipe.
- Ensure the Silicon hose coupler is fitted properly over the Supra Adaptor and the throttle body.
- Ensure the two 90mm hose clamps are tightened over the Silicon hose coupler.
- Ensure the 70mm hose clamp is tightened over the intercooler pipe.
- Ensure the factory boost hose and factory plumb-back hose are blanked off with the blanking plug supplied.
- Ensure the blanking plugs are secured with the factory hose clamps.
- Ensure spring clamps are secured on silicon hoses and fittings.
- Re-adjust the setting of your BOV. Please refer to your BOV fitting instructions for further information.

#### Warranty

Turbosmart warrants its products to be free from faults or defects for the life of the product. \* \* Subject to Turbosmart trading terms and conditions

#### Warning!

Incorrect use of this product may result in damage to your vehicle. Failure to observe any notes or recommendations may result in incorrect use of this product. This product is intended for use in off-road racing only. Turbosmart will accept no responsibility for the incorrect use of this product.

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We sometimes make mistakes, as do our dealers, distributors and suppliers. Even customers can sometimes order the wrong parts. Do not use, modify, install, trial assemble, nick, drop, scratch or adjust any part until you first check for any damage. Damage must be reported immediately. NO EXCEPTIONS. If there are any components missing please contact your authorised reseller immediately upon receipt of your shipment. Missing components must be reported within five (5) business days of receipt. Parts returned for any reason MUST BE IN RESALABLE CONDITION. It is YOUR responsibility, "THE CUSTOMER" to carefully package any returns to avoid shipping damage. Insurance is highly recommended. Credit cannot be issued for damaged goods.

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All warranty claims must be returned to the authorised reseller, you must return the product and sales receipt, at your own expense, accompanied by a letter stating the reason for the claim. Proof of purchase must be provided with any warranty claim and will be verified with the authorised reseller from which the product was purchased.

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THE INSTALLATION OF THIS PRODUCT INDICATES THAT THE INDIVIDUAL PURCHASER HAS READ AND UNDERSTOOD THIS AGREEMENT AND ACCEPTS ITS TERMS AND CONDITIONS.

### Happy motoring!

### The Turbosmart Team.