

### STREET-GATE PACKING LIST

Please check that the following items have been provided with your Street-Gate 38.

Qty	Description	Use	Replacement Part #
1	Street-Gate 38 external wastegate	Assembled Street-Gate 38	FG-WGATE-38ST
1	Spring	7 PSI spring installed (Purple spring)	RM-WG38-SPNG-07
2	Belpa Mica Gasket	Seals the inlet and outlet flange to the Street-Gate	FG-WG38-GSKT
2	Hose reducer	5mm to 6.3mm hose reducer	
2	Nipple 1/8 BSPT	For connection to Top & Bottom ports	
2	M8X25 Screw	Designed to bolt into threaded outlet flange	Supplied in FG-WG38-WFL
2	M8X35 Screw	Designed to bolt through the inlet flange	Supplied in FG-WG38-WFL
2	M8 Nuts	Use on the inlet flange bolts	Supplied in FG-WG38-WFL
1	Valve Seat	Seals the valve	FG-WG38-SEAT

### IMPORTANT NOTES ON YOUR STREET-GATE 38 EXTERNAL WASTEGATE

- Fitting your Street-Gate 38 will require fabrication of a custom manifold and or modification to an exhaust manifold. Turbosmart recommends that your Street-Gate 38 is fitted by an appropriately qualified technician.
- The Street-Gate 38 is designed for use with a turbocharger that does not have an internal wastegate.
- Consult your local specialist before setting your desired boost pressure, setting boost beyond your engines capability may result in engine damage.
- Turbosmart recommends that boost pressure is set using a Dynamometer and not on public roads.
- Turbosmart recommends that a boost gauge be permanently fitted to the vehicle.
- Turbosmart recommends that the engines Air/Fuel ratio is checked while setting the desired boost pressure, as any increase in boost pressure can cause the engine to run "LEAN", resulting in possible engine damage.
- To safeguard against "pinging" or detonation, always use the highest octane fuel available.

Please check [www.turbosmart.com.au](http://www.turbosmart.com.au) for the latest updates and information on fitting your Turbosmart Street-Gate 38.

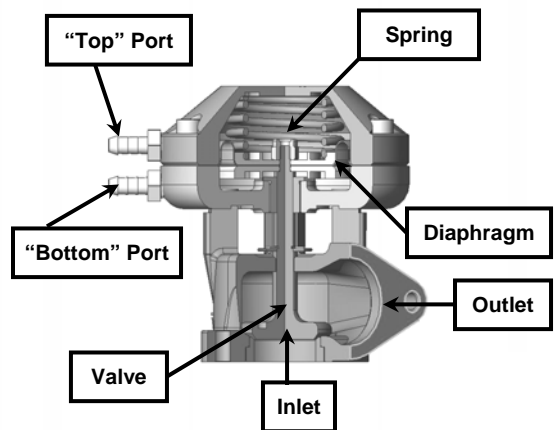
### IMPORTANT NOTES ON FITTING YOUR STREET-GATE 38

**Note:** Please thoroughly read and understand these instructions before commencing this installation.

### BASIC COMPONENTS OF YOUR STREET-GATE 38 EXTERNAL WASTEGATE

Use the diagram to help identify the "top" and "bottom" ports, and inlet/outlet ports of your wastegate.

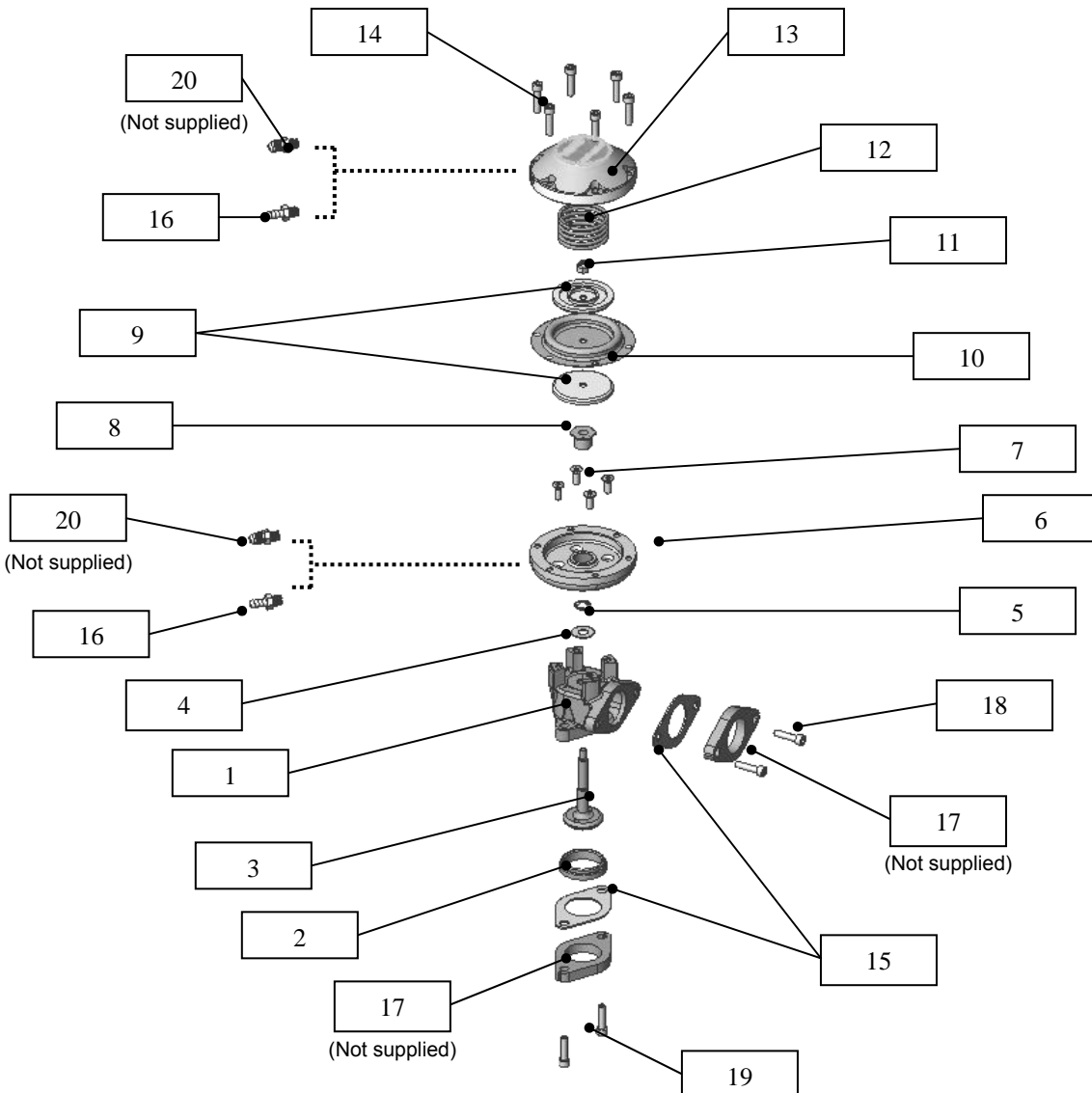
- When pressure is applied to the "bottom" port of a wastegate, i.e. underneath the wastegate diaphragm, it acts against the wastegate spring and the wastegate valve opens.
- When pressure is applied to the "top" port of a wastegate, i.e. above the wastegate diaphragm, it acts with the wastegate spring and helps to close the wastegate valve.
- The Inlet is connected to the exhaust manifold before the turbine housing of your turbocharger. See recommendations following for Street-Gate mounting position.
- Outlet returns exhaust gas back into the exhaust system after the turbocharger. (NOTE if mounted on a dedicated race car the outlet can be vented directly to atmosphere towards the ground)
- Top and bottom port 1/8 BSPT to silicon hose nipples are supplied with the wastegate. Optional 1/8 BSPT to dash 4 adaptor fittings are available (FG-ADA-DASH4) if you are using the dash system.
- The Street-Gate 38 is guaranteed to handle intermittent exhaust gas temperatures up to 850°C. Your actual exhaust gas temperature is affected by engine tune, type of fuel and flame front propagation. The Street-Gate 38 is recommended for use with pump fuel. The temperature of exhaust gas flowing through the Street-Gate 38 is also largely dependant on the distance the Street-Gate 38 is mounted from the exhaust ports. The Street-Gate 38 valve is coated in heat paint which changes colour when exposed to various exhaust gas temperature ranges as illustrated in the following chart.



Colour Change Sequence	Initial Colour	1	2	3	4	5	6	7	8	9	10
<b>Colour</b>	Bright Orange/Red	Brown	Brown/ Yellow	Bright Yellow	Orange	Green	Mottled Red	Brown	Green/ Grey	Grey	Black
<b>Temperature</b>	0-490°C	490°C	570°C	610°C	670°C	750°C	850°C	910°C	1040°C	1080°C	1250°C

### STREET-GATE 38 WASTAGATE ASSEMBLY EXPLODED VIEW

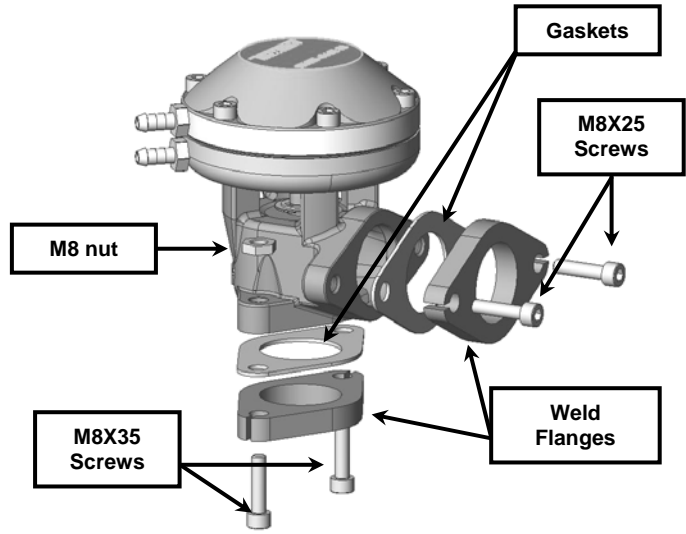
ITEM NO.	Quantity	Replacement Part #	DESCRIPTION	
1	1		MAIN BODY	
2	1	MP-WG38-SEAT	VALVE SEAT	
3	1		STREET GATE VALVE	
4	1		9.1ID X 20OD X1MM SS WASHER	
5	1		CIRCLIP	
6	1		LOWER DIAPHRAGM HOUSING	
7	4		M6X16 HKK 316	
8	1		VALVE BUSH	
9	2		DIAPHRAGM SUPPORT	
10	1	RM-WG-DIAPHRAGM	DIAPHRAGM SILICON NOMEMX	
11	1		M6 304 SS GLENLOCK NUT	
12	1	RM-WG38-SPNG-07	STREET GATE 7 PSI SPRING OUTER PURPLE	
13	1		STREET GATE UPPER DIA HOUSING	
14	6		M6 304 SS SOCKET CAP SCREW	
15	2	FG-WG38-GSKT	BELPA MICA GASKETS	
16	2		6.3mm 1/8 BSPT NIPPLE (SUPPLIED)	
17	2	FG-WG38-WFL (WELD FLANGE KIT)	WELD FLANGES (OPTIONAL ACCESSORY)	
18	2	(SUPPLIED IN FG-WG38-WFL)	M8X25 SCHS SS	
19	2	(SUPPLIED IN FG-WG38-WFL)	M8X35 SCHS SS	
20	2	FG-ADA-DASH4	1/8 BSPT to DASH 4 ADAPTOR (OPTIONAL ACCESSORY)	
OPTIONAL ACCESSORY			FG-WG38-SP10	STREET GATE 10 PSI SPRING OUTER BLUE
OPTIONAL ACCESSORY			FG-WG38-SP07IN	STREET GATE 7 PSI SPRING INNER WHITE
NOTE: VALVE LOCKING TOOL - PART # FG-WG38-VLT REQUIRED TO REPLACE THE DIAPHRAGM				



### RECOMMENDATIONS FOR MOUNTING YOUR STREET-GATE 38

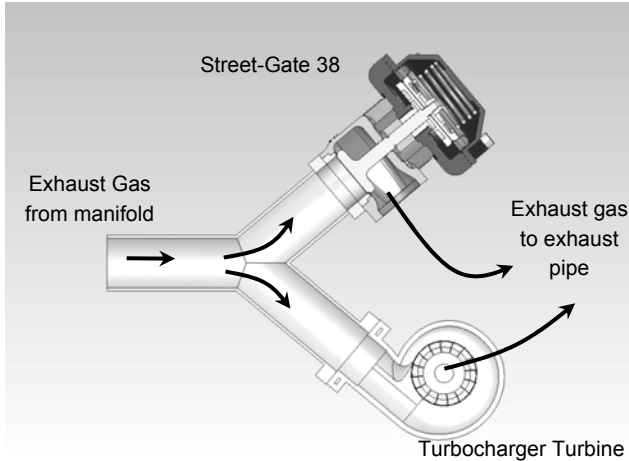
The mounting position of your Street-Gate 38 will be largely determined by your turbo and manifold setup and may be constrained by space restrictions in your engine bay. The following points should be considered when mounting your Street-Gate 38.

- When securing your Street-Gate 38 use the supplied gaskets between the inlet/outlet flanges and manifold.
- For best results an attempt should be made if space allows to mount the Street-Gate 38 at an angle to the exhaust flow to allow for better flow than a 90 degree mounting. See the schematic diagrams below for examples of mounting positions.
- Turbosmart offers a weld flange kit as an optional accessory for the Street-Gate (Part# FG-WG38-WFL). This kit comes with inlet and outlet weld flanges, mounting screws, nuts and gaskets as shown and allows easy fitment of the Street-Gate 38 to an exhaust manifold.



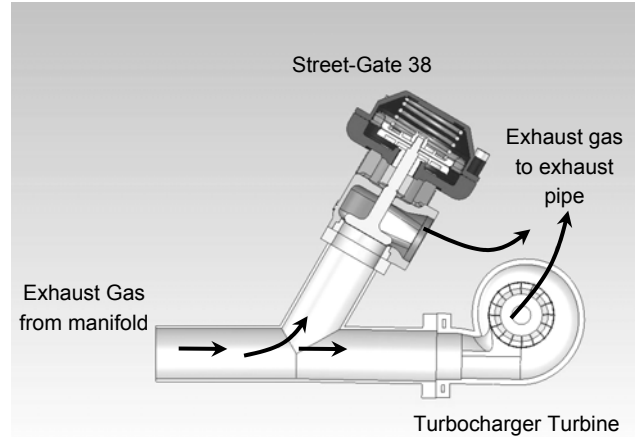
#### Best Flow – Symmetric Mounting

Symmetric mounting allows an excellent flow of exhaust to the Street-Gate 38.



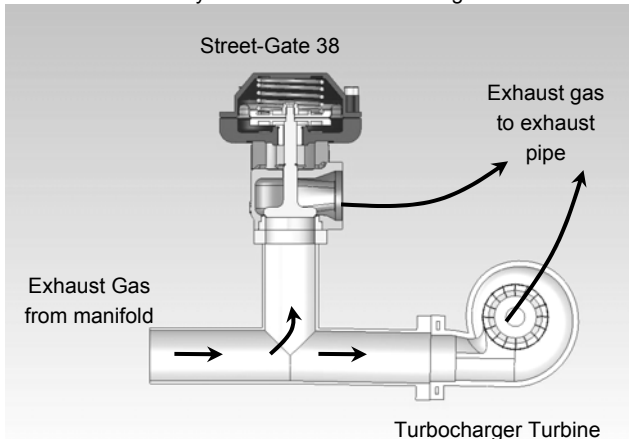
#### Good Flow – Angled Mounting

Angled mounting allows a good flow of exhaust to the Street-Gate 38.



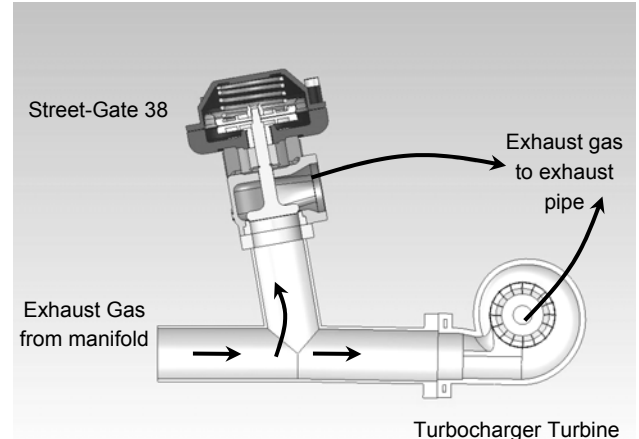
#### Poor Flow – 90 Degree Mounting

90 degree mounting gives poor exhaust flow to the Street-Gate 38 and in some circumstances may contribute to over boosting.



#### Not recommended – Less than 90 Degree Mounting

An angled mounting as shown is not recommended and gives extremely poor exhaust flow to the Street-Gate 38.



### ACHIEVING YOUR TARGET BOOST PRESSURE

There are various factors involved in achieving your target boost pressure including.

- The size of the spring fitted in your wastegate i.e. the boost pressure achieved by the wastegate spring only.
- The desired level of boost pressure and the difference between this and your wastegate spring pressure.
- The size of your turbocharger and wastegate and the resulting exhaust manifold backpressure in your system.

Turbo smart recommends the ideal setup for achieving your target boost pressure is to use the Street-Gate 38 in conjunction with a Turbosmart e-Boost controller.

### IMPORTANT NOTES ON SETTING THE WASTEGATE SPRING PRESSURE

The Street-Gate 38 is factory assembled with a single 7 psi outer spring (PURPLE). Turbosmart recommends using the standard spring as this allows maximum valve travel and therefore exhaust flow through the Street-Gate 38. Additional springs can be purchased to increase the base boost pressure set point. A stiffer spring should only be used when necessary. All springs that are available for the Street-Gate 38 are shown in the table below. The tuner can use combinations of the 2 springs to achieve the following base boost pressures. To aid in the identification of these springs they are colour coded. If this colour coding is not clear please use the dimensions in the following table to identify the wastegate spring. Please see the following detailed instructions on setting your Street-Gate 38's spring pressure.

Part Number	Spring Type	OD	Length	Wire Diameter	Colour
FG-WG38-SPNG-07IN	Ultra-Gate 7 psi Inner	36.5mm	54.0mm	3.15mm	WHITE
FG-WG38-SPNG-07	Ultra-Gate 7 psi Outer	45.0mm	75.0mm	3.15mm	PURPLE
FG-WG38-SPNG-10	Ultra-Gate 10 psi Outer	45.0mm	77.0mm	3.50mm	BLUE

Spring Pressure	7 psi	10 psi	14 psi	17 psi	
Ultra-Gate 7 psi Inner			•	•	WHITE
Ultra-Gate 7 psi Outer	•		•		PURPLE
Ultra-Gate 10 psi Outer		•		•	BLUE

The Street-Gate 38 is factory assembled with a 7 psi outer spring (PURPLE). To fit a heavier spring or spring combination follow the instructions below.

**WARNING!** Fitting a heavier wastegate spring may cause a higher than expected increase in boost pressure.

Turbosmart recommends adjusting your boost controller back to its minimum setting and measuring the new minimum boost pressure achieved by the new spring, before increasing your boost pressure again.

1. Remove the Street-Gate 38 from the exhaust manifold. Use **CAUTION!** the wastegate may still be **HOT!**

2. Using a 5mm Allen Key, remove the Allen head bolts that secure the upper wastegate cap.

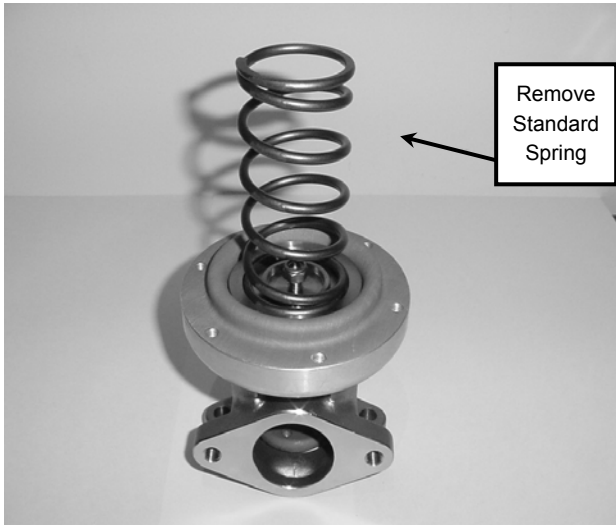
**WARNING!** The cap is under spring tension, wear safety glasses and remove with care! You may find it helpful to use a press to hold down the cap while loosening the bolts and to aid in releasing the cap slowly while under spring pressure.



3. Release Cap slowly as it is under spring pressure and remove cap.



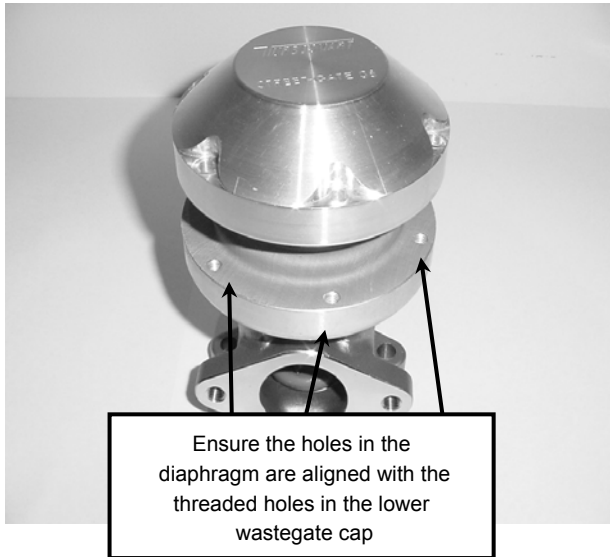
4. Remove the standard purple 7 psi wastegate spring.



5. Select and locate the required wastegate spring or combination of inner and outer springs on the upper diaphragm spring support. See spring information above for detail on wastegate spring identification and selection.

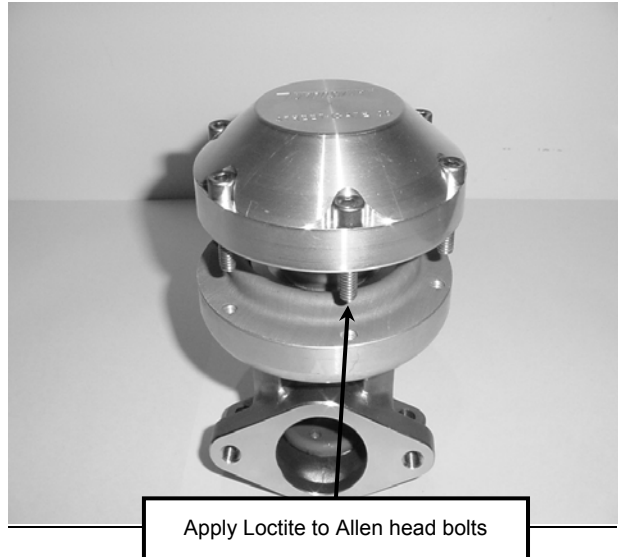


6. Ensure that the diaphragm is correctly aligned. The six holes on the outer ring of the wastegate diaphragm should be in line with the 6 holes in the lower wastegate cap.



7. Refit the upper wastegate cap re-using the Allen head bolts. Use Loctite or a similar thread locking product on these screws. Again you may find it helpful to use a press to hold down the cap while tightening these bolts.

Tighten the Allen head bolts using the supplied 5mm Allen Key, or suitable tool, and torque to 8 N-m (5.9 lb-ft)



8. Refit the wastegate to the exhaust manifold.

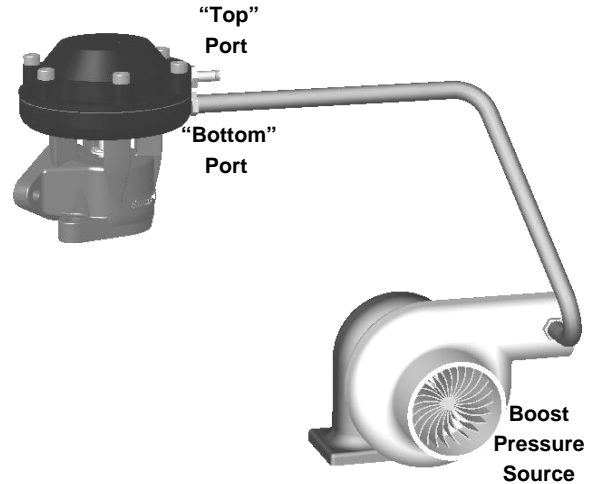
### NOTES ON BOOST CONTROL HOOKUP

**WARNING!** Changing your connection method can cause a higher than expected increase in boost pressure. Turbosmart recommends adjusting your boost controller back to its minimum setting and measuring the new minimum boost pressure achieved by the new setup before increasing your boost again.

**IMPORTANT!** Refer to your boost controller instructions for most suitable connection method to an external wastegate.

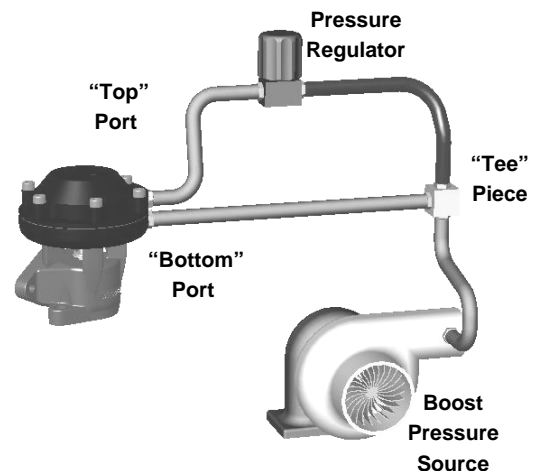
#### BASIC HOOK UP

If no boost controller is being used connect the boost pressure source to the "bottom" port as shown. Connect the Street-Gate 38 "top" port to the intake side of the turbo, between the air cleaner and the inlet on the front of the turbocharger. Otherwise connect a short piece of the silicon hose and face the vent downwards to stop water or debris entering the top port.



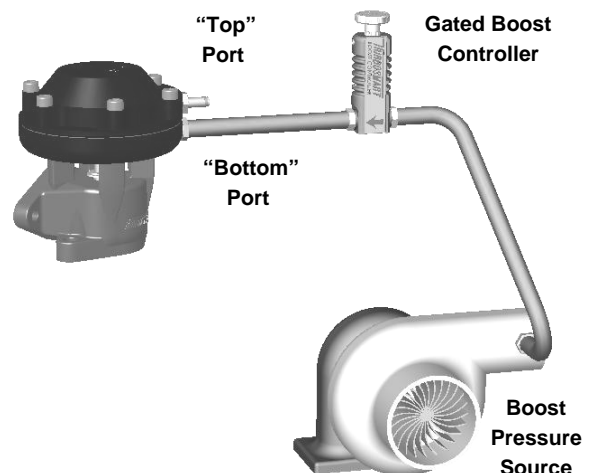
#### PRESSURE REGULATOR HOOK UP

When using your Street-Gate 38 in conjunction with a pressure regulator Turbosmart recommends it should be fitted by an appropriately qualified technician. A possible layout is illustrated but Turbosmart makes no recommendations in regard to the best hook up of a pressure regulator.



#### GATED BOOST CONTROL VALVE HOOK UP

When using your Street-Gate 38 in conjunction with Turbosmart gated boost controller fit the controller between the boost pressure source and "bottom" port as shown. Ensure the arrow on the controller is pointing in the direction illustrated. Connect the Street-Gate 38 "top" port to the intake side of the turbo, between the air cleaner and the inlet on the front of the turbocharger. Otherwise connect a short piece of the silicon hose and face the vent downwards to stop water or debris entering the top port. Refer to the instructions supplied with your Gated Boost Control Valve for further detail if necessary.



# TURBOSMART®

## STREET-GATE 38 WASTEGATE INSTRUCTIONS

PART NUMBER  
FG-WGATE-38ST

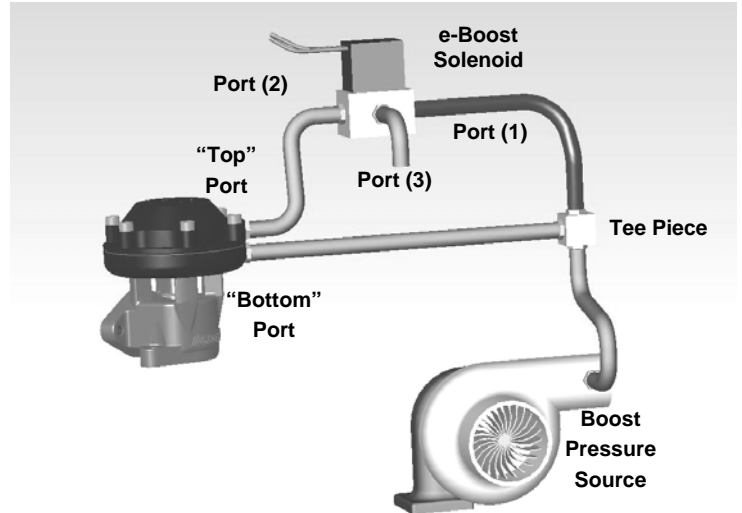
Turbosmart recommends using Street-Gate 38 in conjunction with the Turbosmart e-Boost and trying the "Two port" connection method (1) as a starting point. If this connection method does not achieve the desired boost pressure, fit a heavier wastegate spring to the Street-Gate to increase your minimum boost pressure, or use the next connection method ("Two port" connection method (2)).

### "TWO PORT" CONNECTION METHOD (1)

When using your Street-Gate 38 in conjunction with a Turbosmart e-Boost connect the three e-Boost solenoid ports according to the diagram below.

**WARNING!** An increase in your minimum boost pressure is expected when using this method. Ensure all boost set point values and gate pressure values are set to Zero and measure the new minimum boost pressure achieved by this method before increasing your Boost Set Point values.

- Port (1) Connects to a "boost only" pressure source, typically from the compressor housing on the turbocharger. If your turbocharger does not have this fitting, connect to a "boost only" pressure source before the throttle-body or butterfly. Do not connect to the intake manifold, as the pressure signal will have both vacuum and boost pressure.
- Port (2) Connects to the "Top" port of the Street-Gate 38
- Port (3) vents pressure from the e-Boost solenoid. Connect this hose to the intake side of the turbo, between the air cleaner and the inlet on the front of the turbocharger. Otherwise connect a short piece of the silicon hose and face the vent downwards to stop water or debris entering the solenoid.
- Connect the "Bottom" port on the Street-Gate 38 to the same "boost only" pressure source as Port (1) on the solenoid.
- Use a tee-piece (not supplied) to share the "boost only" pressure source if necessary.



If you are unable to achieve your desired boost pressure it is normally due to exhaust manifold backpressure forcing the wastegate valve open. To increase your boost pressure further, fit a heavier wastegate spring to the Street-Gate 38 to increase your minimum boost pressure, or use the "Two Port" connection method (2) as below.

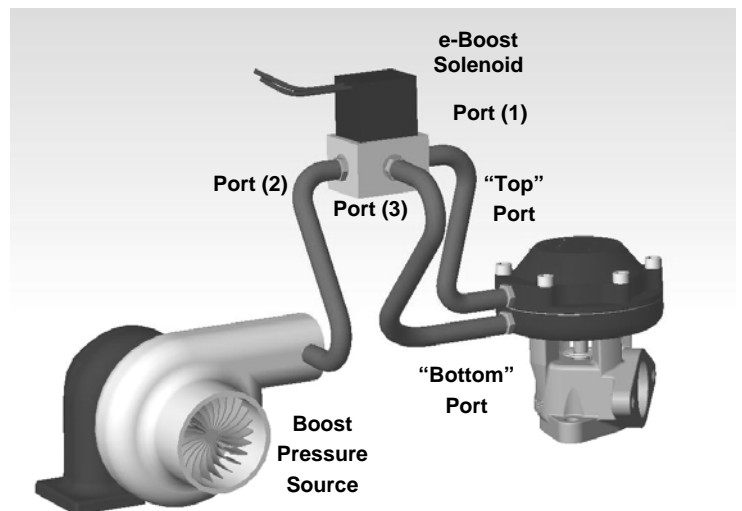
### "TWO PORT" CONNECTION METHOD (2)

The "Two Port" connection method (2) is used to achieve the maximum possible boost pressure that your system can develop. It is the most suitable method if you are unable to develop your desired boost pressure due to high exhaust manifold back pressure.

**WARNING!** An increase in your minimum boost pressure is expected when using this method. Ensure all boost set point values and gate pressure values are set to Zero and measure the new minimum boost pressure achieved by this method of connection before increasing your Boost Set Point values.

Connect the three ports on the e-Boost solenoid according to the diagram below.

- Port (1) Connects to the "Top" port on the Street-Gate 38.
- Port (2) Connects to a "boost only" pressure source, typically from the compressor housing on the turbocharger. If your turbocharger does not have this fitting, connect to a "boost only" pressure source before the throttle-body or butterfly. Do not connect to the intake manifold, as the pressure signal will have both vacuum and boost pressure.
- Port (3) Connects to the "Bottom" port of the Street-Gate 38.



If you are unable to achieve your desired boost pressure it is normally due to exhaust manifold backpressure forcing the wastegate valve open. To increase your boost pressure further, fit a heavier wastegate spring to increase your minimum boost pressure. If you are still unable to achieve your desired boost pressure ensure that your turbocharger is correctly sized for your application.

**Warranty** Turbosmart warrants its products to be free from faults or defects for the life of the product. \*  
\* Subject to Turbosmart trading terms and conditions

**Warning!** Incorrect use of this product may result in damage to your vehicle. Failure to observe any notes or recommendations may result in incorrect use of this product. This product is intended for use in off-road racing only. Turbosmart will accept no responsibility for the incorrect use of this product.

**Disclaimer!** Turbosmart will not be held responsible for any damage caused to property or person, directly or indirectly related to the use of any Turbosmart products.

## **THE TURBOSMART PLEDGE**

### **DO NOT USE ANY TURBOSMART PRODUCT UNTIL YOU HAVE CAREFULLY READ AND UNDERSTOOD THE FOLLOWING AGREEMENT.**

Please call if you have any questions or do not understand this agreement. Refer to our brochure, website or catalogue for terms and conditions and further information regarding your product. Turbosmart appreciates your business and pride ourselves on our customer service. We are always happy to offer you advice and will provide you with help in any way we can. The purpose of this agreement is to avoid any problems or hard feelings.

We sometimes make mistakes, as do our dealers, distributors and suppliers. Even customers can sometimes order the wrong parts. Do not use, modify, install, trial assemble, nick, drop, scratch or adjust any part until you first check for any damage. Damage must be reported immediately. NO EXCEPTIONS. If there are any components missing please contact your authorised reseller immediately upon receipt of your shipment. Missing components must be reported within five (5) business days of receipt. Parts returned for any reason MUST BE IN RESALABLE CONDITION. It is YOUR responsibility, "THE CUSTOMER" to carefully package any returns to avoid shipping damage. Insurance is highly recommended. Credit cannot be issued for damaged goods.

Turbosmart Pty Ltd warrants the quality of the products it designs and manufactures to be free of defects in material and workmanship. This limited warranty is extended only to the original purchaser and may not be transferred or assigned. This limited warranty applies to any product, which after careful inspection by Turbosmart Pty Ltd, after receipt of the product from our authorised reseller, is found to have a defect in either material or workmanship. Any modifications to the product will void any and all warranties and will not be exchanged. Before installation, check new car warranty. Turbosmart Pty Ltd is not responsible for voiding any original manufactures warranty.

All warranty claims must be returned to the authorised reseller, you must return the product and sales receipt, at your own expense, accompanied by a letter stating the reason for the claim. Proof of purchase must be provided with any warranty claim and will be verified with the authorised reseller from which the product was purchased.

If all the above procedures are followed, and the product is found to be defective in either workmanship or material, Turbosmart Pty Ltd shall either repair or replace the product, at its sole discretion, and sole cost. This limited warranty does not cover or apply to any personal injury, labour charges or any other incidental costs or damages caused by the defective product. The individual purchaser acknowledges and agrees that the disclaimer of any liability for personal injury is a material term for this agreement and the individual purchaser agrees to indemnify Turbosmart Pty Ltd and to hold Turbosmart Pty Ltd harmless for any claim related to the item of the equipment purchased. Under no circumstances will Turbosmart Pty Ltd be liable for any damages or expenses by reason of use or sale of any such equipment.

THIS LIMITED WARRANTY IS THE ONLY EXPRESS WARRANTY, WHICH APPLIES TO TURBOSMART PTY LTD PRODUCT AS EXPRESSLY GIVEN IN LIEU OF ANY OTHER WARRANTY EXPRESSED OR IMPLIED, INCLUDING THAT OF MERCHANTABILITY. ANY IMPLIED WARRANTY INCLUDING THAT OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE IS HEREBY LIMITED BY THE SAME TERMS AND TIME LIMITATIONS SET FORTH IN THIS LIMITED EXPRESS WARRANTY AND OTHERWISE EXCLUDED.

EXCEPT FOR THOSE OBLIGATIONS ASSUMED HEREIN, TURBOSMART PTY LTD ASSUMES NO OTHER OBLIGATIONS IN CONNECTION WITH THE SALE OF ITS PRODUCTS.

IN THE EVENT THAT THE INDIVIDUAL PURCHASER DOES NOT AGREE WITH THIS AGREEMENT THE BUYER MAY PROMPTLY RETURN THIS PRODUCT, IN A NEW AND UN-USED CONDITION, WITH A DATED PROOF OF PURCHASE, TO THE PLACE OF PURCHASE WITHIN SIXTY (60) DAYS FROM THE DATE OF PURCHASE FOR A FULL REFUND.

THE INSTALLATION OF THIS PRODUCT INDICATES THAT THE INDIVIDUAL PURCHASER HAS READ AND UNDERSTOOD THIS AGREEMENT AND ACCEPTS ITS TERMS AND CONDITIONS.

**Happy motoring!**

The Turbosmart Team.